

Experimental Section

Melting points and boiling points are uncorrected. Elemental analyses were performed by Mr. J. Nemeth and associates.

The reactants 1, 2, 3, 4, 5, and 6 were analytically pure materials which had physical properties, infrared spectra, and nuclear magnetic resonance spectra consistent with the assigned structures.¹⁴ All materials are liquids except 5. *Methyl fluorosulfonate is reported to be very toxic and should be handled with appropriate caution*,¹⁵ it (Aldrich) was distilled and stored in a dry argon atmosphere at -15°C .

N,N-Dimethyl-O-methylbenzimidatium fluorosulfate was prepared from separate reactions of 1 and 2 with excess methyl fluorosulfonate in ethylene dichloride. Removal of the solvent and excess methylating agent in vacuo gave quantitative yields: mp $95-98^{\circ}\text{C}$; NMR (acetonitrile- d_3) δ 7.70 (ArH), 3.90 (OCH₃), 3.42, 3.13 [N(CH₃)₂]; IR (Nujol) 1610, 1600, 1510 cm^{-1} ,¹⁶ combustion analysis, Table III.

N,N-Dimethyl-O-methylacetimidatium fluorosulfonate was prepared by a procedure similar to that used above from 3 and from 4: mp $117-120^{\circ}\text{C}$; NMR (acetonitrile- d_3) δ 4.00 (OCH₃), 3.18, 3.07 [N(CH₃)₂], 2.35 (CCH₃); IR (Nujol) 1680 cm^{-1} ,¹⁶ combustion analysis, Table III.

N,N-Dimethyl-S-methylthiobenzimidatium fluorosulfonate was prepared by a procedure similar to that used above from 5 and from 6: mp $103-106^{\circ}\text{C}$; NMR (Me₂SO- d_6) δ 7.33 (ArH), 3.55, 3.20 [N(CH₃)₂], 2.17 (SCH₃); IR (Nujol) 1616, 1269, 1068, 774 cm^{-1} ,¹⁶ combustion analysis, Table III.

Heats of methylation and vaporization for 1-6 and the heat of fusion of 5 were determined by the techniques previously described.² The only detectable products from the calorimetric runs were the fluorosulfonate salts. The salts were isolated and shown to be virtually identical with authentic material by IR and NMR criteria.

Acknowledgment. We are grateful to the National Science Foundation for support of this work.

Registry No.--Methyl fluorosulfonate, 421-20-5.

References and Notes

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- (3) P. Beak, F. S. Fry, J. Lee, and F. Steele, *J. Am. Chem. Soc.*, **98**, 171 (1976).
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- (9) Justification for the assumption that differences in kinetic energies of the isomers will lead to enthalpy differences which are negligible with respect to the enthalpy differences is given in ref 2 and 6.
- (10) For examples, see L. E. Overman and L. A. Clizbe, *J. Am. Chem. Soc.*, **98**, 2353 (1976); L. E. Overman, *ibid.*, **98**, 2901 (1976); R. G. Glushkov and V. B. Granik, *Adv. Heterocycl. Chem.*, **12**, 185 (1970); and ref 2, footnotes 35 and 36.
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- (12) It is possible to perturb the amide-imidate enthalpy difference by intramolecular effects. For example, as earlier noted,⁶ the enthalpy difference is reduced by 6 kcal/mol when the functions are part of an aromatic ring, a result which allows a thermodynamic estimate of the relative aromaticity of the pyridine and pyridone rings. For discussion, see A. K. Burnham, J. Lee, T. G. Schmalz, P. Beak, and W. H. Flygare, *J. Am. Chem. Soc.*, **99**, 1836 (1977).
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- (16) Satisfactory analytical data were obtained.

Modified Cephalosporins: Synthesis of Benzo[3,4]cephams¹

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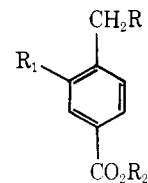
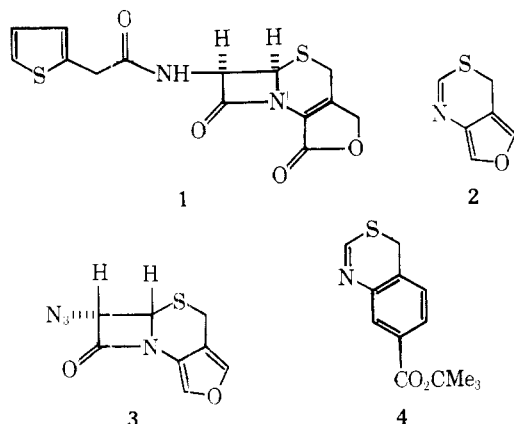
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A synthetic route to a benzo[3,4]cepham system is described. The key step of the synthesis involved treatment of the novel 7-*tert*-butoxycarbonyl-4*H*-benzo-3,1-thiazine (4) with azidoacetyl chloride and triethylamine to furnish the *trans*- β -lactam 13a. Conversion of 13a to the cephalosporin analogue 17 followed established synthetic methodology.

A novel totally synthetic route to (\pm)-desacetylcephalothin lactone (1) was recently reported from our laboratories, the key step being the reaction of azidoacetyl chloride/triethylamine with the novel 4*H*-furo[3,4-*d*]-1,3-thiazine (2) to

give the furo[3,4]cephams 3.³ This paper describes the synthesis of benzo[3,4]cephams via the new thiazine 4.

Reaction of 4-bromomethylbenzoic acid (5) with nitric acid gave the 3-nitro compound 6, which was converted into the *tert*-butyl ester 7. Silver perchlorate promoted hydrolysis of

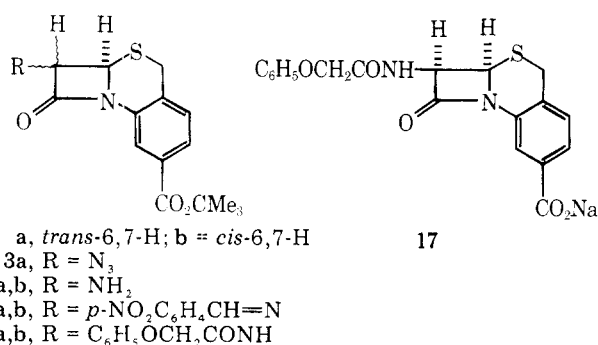


- 5, R = Br; R₁ = R₂ = H
- 6, R = Br; R₁ = NO₂; R₂ = H
- 7, R = Br; R₁ = NO₂; R₂ = *tert*-butyl
- 8, R = OH; R₁ = NO₂; R₂ = *tert*-butyl
- 9, R = OH; R₁ = NH₂; R₂ = *tert*-butyl
- 10, R = OH; R₁ = NHCHO; R₂ = *tert*-butyl
- 11, R = OCHO; R₁ = NHCHO; R₂ = *tert*-butyl
- 12, R = Cl; R₁ = NHCHO; R₂ = *tert*-butyl

7 furnished the alcohol 8, which was hydrogenated (5% Pt/C) to amine 9. Attempts to prepare the *N*-formylcarbinol 10 by selective *N*-formylation failed. However, 9 was readily transformed into a mixture of 10 and *O,N*-diformate 11 by reaction with formic acetic anhydride in pyridine. Treatment with ammonia caused selective hydrolysis of the *O*-formate group to give 10 in 56% yield from 8.

The next stage of the synthesis required the transformation of the *N*-formylcarbinol 10 into a thioformate derivative bearing chlorine on the benzylic carbon since previous experience indicated that this compound would cyclize directly to thiazine 4.³ Accordingly, 10 was transformed into the benzylic chloride 12 by reaction with triphenylphosphine/carbon tetrachloride⁴ and this substance in turn treated with P₄S₁₀. The resulting product, formulated as thiazine 4 rather than the thioformate, was unstable in the solid state and polymerized (*t*_{1/2} ~ 15 min) to a material insoluble in organic solvents. However, solutions of 4 could be kept for several days without deterioration. Its NMR spectrum showed a 2-H singlet at 3.93 ppm for the methylene protons and a 1-H singlet at 7.45 ppm for the vinyl proton on the thiazine ring, as well as the expected resonances for the *tert*-butyl and three aromatic protons.

Because of the instability of the benzothiazine 4 it was necessary to treat solutions of 4, obtained directly from the P₄S₁₀ reaction, with azidoacetyl chloride/triethylamine in order to form the β-lactam system.⁵ This afforded the expected *trans*-β-lactam 13a in 60% yield from 12. The *trans*



stereochemistry in 13a follows from the 2.2-Hz coupling constant for the 6 and 7 protons, which is in agreement with literature values reported for analogous systems.⁶

The conversion of the 7α-azido-*trans*-cepham 13a into the 7β-amino *cis* series was accomplished as follows. Azide 13a was reduced with aqueous (NH₄)₂S³ to the amine 14a, which was converted into the Schiff's base 15a with *p*-nitrobenzaldehyde. Equilibration of 15a with diisopropylethylamine produced a 1:5 mixture of the *cis*- and *trans*-*p*-nitrobenzylidene derivatives 15b and 15a, respectively.⁷ Fractional crystallization provided in ~75% yield the starting *trans* isomer 15a and the *cis* isomer 15b (~10% yield) admixed with ca. 10% of 15a.

Hydrolysis of the *p*-nitrobenzylidene group of 15b gave the *cis*-amine 14b, which was treated directly with phenoxyacetyl chloride to give 16b. The *cis* arrangement of the β-lactam protons in 16b (and also in 14b and 15b) was confirmed by the expected 4.5-Hz coupling constant for the 6- and 7-H signals.⁶ For preparative purposes it proved to be most convenient to reequilibrate the recovered *trans* Schiff's base 15a several times and then to process the combined fractions enriched in the *cis* isomer as before. This provided a 1:3 mixture of the *cis*- and *trans*-7-phenoxyacetamido esters 16b and 16a, respectively, which was then separated chromatographically.

Transformation of the *cis*-*tert*-butyl ester 16b into the amorphous sodium salt 17 was accomplished following established methodology. Salt 17 showed no antibacterial ac-

tivity *in vitro* at a concentration of 100 μg/mL against a variety of gram-positive and -negative organisms.

Experimental Section

Melting points are uncorrected. Infrared spectra were measured as KBr disks on a Perkin-Elmer 237B spectrometer. NMR spectra were obtained with Varian A-60 and HA-100 instruments using ca. 5% w/v solutions in CDCl₃. Chemical shifts are given in ppm from Me₄Si. Elemental analyses were performed by the Analytical Department at Syntex Research.

3-Nitro-4-bromomethylbenzoic Acid (6). 4-Bromomethylbenzoic acid (5; 2 g, 9.3 mmol) was added slowly with stirring to fuming nitric acid (10 mL) at -10 to -20 °C. After 0.5 h the reaction mixture was poured into ice water, and the crystalline product was collected and dried to yield 1.8 g (74%) of 6, mp 93–94 °C (from CHCl₃/hexane).

Anal. Calcd for C₈H₆BrNO₄: C, 36.95; H, 2.33; N, 5.39; Br, 30.73. Found: C, 37.00; H, 2.29; N, 5.18; Br, 30.57.

***tert*-Butyl 3-Nitro-4-bromomethylbenzoate (7).** A solution of the acid 6 (2 g, 8.7 mmol), glyme (3 mL), isobutylene (ca. 15 g), and concentrated H₂SO₄ (0.2 mL) was heated in an autoclave at 50 °C for 18 h. After cooling with dry ice the reaction mixture was diluted with CH₂Cl₂ (100 mL), and the resulting solution was washed with 10% Na₂CO₃ (4 × 15 mL) and H₂O (to neutral), dried (Na₂SO₄), and evaporated to give 7 (2.1 g, 72%), mp 64 °C (from Et₂O/hexane).

Anal. Calcd for C₁₂H₁₄NO₄Br: C, 45.59; H, 4.46; N, 20.24; Br, 25.28. Found: C, 45.21; H, 4.38; N, 20.14; Br, 24.89.

***tert*-Butyl 3-Nitro-4-hydroxymethylbenzoate (8).** A solution of the ester 7 (0.32 g, 1 mmol) in acetone (5 mL) was stirred for 48 h at 20 °C with a solution of AgClO₄ (0.4 g, 1.9 mmol) dissolved in water (2.5 mL). The reaction mixture was filtered, and the bulk of the acetone was evaporated under reduced pressure. Ether (100 mL) was added, and the resulting solution was washed with H₂O (3 × 25 mL) and brine (1 × 25 mL), dried (Na₂SO₄), and evaporated. The residue was dissolved in EtOAc and filtered through a column of SiO₂ (5 g) to yield after evaporation of the solvent the hydroxymethyl derivative 8 (0.2 g, 77%); mp 73–74 °C (Et₂O/hexane); NMR 1.61 (s, *tert*-butyl H's), 5.08 (s, CH₂OH), 7.90 (d, *J* = 8 Hz, 5-H), 8.28 (dd, *J* = 2, 8 Hz, 6-H), 8.68 ppm (d, *J* = 2 Hz, 2-H).

Anal. Calcd for C₁₂H₁₅NO₅: C, 56.91; H, 5.97; N, 5.53. Found: C, 57.16; H, 6.03; N, 5.14.

***tert*-Butyl 3-Formamido-4-hydroxymethylbenzoate (10).** A solution of the nitro compound 8 (1.27 g, 5 mmol) in EtOH (25 mL) was hydrogenated over 5% Pd/C (0.05 g) until the uptake of hydrogen ceased (ca. 4 h). The catalyst was removed by filtration, and the alcohol was evaporated under reduced pressure to afford the crude amine 9 as an oil, which was dissolved in pyridine (8 mL) and treated with a solution of formic acetic anhydride (2 mL) in pyridine (4 mL). After keeping it at 0 °C for 18 h, the reaction mixture was evaporated to dryness, dissolved in MeOH (40 mL), and treated with several drops of MeOH saturated with NH₃. After TLC examination revealed that hydrolysis of the diformate was complete (ca. 5 h), the MeOH was evaporated and the residue was dissolved in EtOAc and filtered through a short column of SiO₂ (15 g). After evaporation of the combined eluates the residue was crystallized from Et₂O/petroleum ether to yield 10 (0.7 g, 56% from 8), mp 128–129 °C.

Anal. Calcd for C₁₃H₁₇NO₄: C, 62.14; H, 6.82; N, 5.57. Found: C, 62.26; H, 6.74; N, 5.44.

***tert*-Butyl 3-Formamido-4-chloromethylbenzoate (12).** A solution of alcohol 10 (2.5 g, 10 mmol) in dry DMF (40 mL) was treated with (C₆H₅)₃P (3.95 g, 15 mmol) and CCl₄ (2.15 g, 14 mmol) and then heated to 50 °C for 0.5 h. The solvent was evaporated under reduced pressure, and the residue was dissolved in CH₂Cl₂ and adsorbed on a column of SiO₂ (70 g). Elution with CH₂Cl₂ and mixtures of CH₂Cl₂/EtOAc (9:1 and 4:1) gave 12 mixed with (C₆H₅)₃PO. Rechromatography on SiO₂ (80 g) and slow elution with CH₂Cl₂ gave a series of fractions which were combined and crystallized from Et₂O/hexane to furnish 12 (1.55 g, 58%), mp 89–90 °C.

Anal. Calcd for C₁₃H₁₆NO₃Cl: C, 57.88; H, 5.98; N, 5.19; Cl, 13.16. Found: C, 57.50; H, 5.81; N, 5.22; Cl, 12.93.

7-*tert*-Butoxycarbonyl-4H-benzo-3,1-thiazine (4). A solution of 12 (1.08 g, 4 mmol) in dry THF (100 mL) was stirred with P₄S₁₀ (1.6 g, 7.5 mmol) at 45 °C for 0.5 h. The reaction mixture was cooled and stirred briefly with 10% aqueous NaOH (50 mL). The organic phase was separated, diluted with CH₂Cl₂ (100 mL), washed with saturated NaCl (2 × 50 mL), and dried (Na₂SO₄). Since 4 polymerized rapidly in the solid state, the foregoing CH₂Cl₂ solution was evaporated to a volume of 60 mL by distillation under reduced pressure and used

immediately in the next reaction: NMR 1.58 (s, *tert*-butyl H's), 3.93 (s, CH₂S), 7.1 (d, *J* = 8.5 Hz, 5-H), 7.88 (dd, *J* = 2, = 8.5 Hz, 6-H), 7.95 (d, *J* = 2 Hz, 8-H), 8.45 ppm (s, 2-H).

(±)-7α-Azido-3c-*tert*-butoxycarbonylbenzo[3,4]cepham (13a). The foregoing solution of 4 was treated sequentially with Et₃N (1.73 g, 17.3 mmol) and a solution of azidoacetyl chloride (1.5 g, 12 mmol) in CH₂Cl₂ (30 mL) in five portions over a 1-h period in a N₂ atmosphere. After 1 h the reaction mixture was washed with saturated NaCl (2 × 40 mL), dried (Na₂SO₄), and evaporated. The crude product was dissolved in CH₂Cl₂ and filtered through SiO₂ (25 g) to yield 13a (0.8 g, 60% from 12): mp 113–114 °C (Et₂O/hexane); IR 2130, 1775, 1710 cm⁻¹; NMR 1.61 (s, *tert*-butyl H's), 3.88, 4.13 (AB q, *J* = 17 Hz, CH₂S), 4.78 (d, *J* = 2.2 Hz, 7-H), 4.94 (d, *J* = 2.2 Hz, 6-H), 7.25 (d, *J* = 8 Hz, 3a-H), 7.76 (dd, *J* = 2, 8 Hz, 3b-H), 8.32 ppm (d, *J* = 2 Hz, 3d-H).

Anal. Calcd for C₁₅H₁₆N₄O₅S: C, 54.20; H, 4.85; N, 16.86; S, 9.65. Found: C, 54.45; H, 4.87; N, 16.70; S, 9.27.

(±)-7α-Amino-3c-*tert*-butoxycarbonylbenzo[3,4]cepham (14a) and 7α-Phenoxyacetamide Derivative 16a. A solution of lactam 13a (0.33 g, 1 mmol) in MeOH (15 mL) was stirred with 22% aqueous (NH₄)₂S (1 mL, ~3 mmol) at 20 °C for 20 min. The reaction mixture was concentrated to ca. 7 mL under reduced pressure, diluted with CH₂Cl₂ (50 mL), washed with saturated NaCl (2 × 25 mL), dried (Na₂SO₄), and evaporated to yield the amine 14a (0.13 g) as an oil: NMR 1.61 (s, *tert*-butyl H's), 3.71, 4.08 (AB q, *J* = 16.5 Hz, CH₂S), 4.36 (d, *J* = 2 Hz, 6-H), 4.80 (d, *J* = 2 Hz, 7-H), 7.18 (d, *J* = 8 Hz, 3a-H), 7.63 (dd, *J* = 2, 8 Hz, 3b-H), 8.25 ppm (d, *J* = 2 Hz, 3d-H).

The treatment of amine 14a (0.1 g, 0.33 mmol) in CH₂Cl₂ (4 mL) containing Et₃N (2 drops) with phenoxyacetyl chloride (0.06 g, 0.36 mmol) for 18 h followed by addition of H₂O and isolation with CH₂Cl₂ gave 16a: mp 173–174 °C (EtOAc/hexane); IR 3450, 2980, 1775, 1715, 1435 cm⁻¹; NMR 1.62 (s, *tert*-butyl H's), 3.77, 4.10 (AB q, *J* = 17 Hz, CH₂S), 4.56 (s, CH₂O), 5.14 (d, *J* = 2 Hz, 6-H), 5.08 (dd, *J* = 2, 8 Hz, 7-H), 6.94 (d, *J* = 8 Hz, 3a-H), 7.63 (dd, *J* = 2, 8 Hz, 3b-H), 8.34 ppm (d, *J* = 2 Hz, 3d-H).

Anal. Calcd for C₂₃H₂₄N₂O₅S: C, 62.71; H, 5.49; N, 6.36; S, 7.28. Found: C, 62.90; H, 5.78; N, 6.20; S, 6.85.

p-Nitrobenzylidene Schiff's Base 15a of (±)-7α-Amino-3c-*tert*-butoxycarbonylbenzo[3,4]cepham (14a). A solution of the crude amine 14a (0.3 g, 1 mmol) in benzene (50 mL) containing *p*-nitrobenzaldehyde (0.16 g, 1.05 mmol) was stirred with anhydrous MgSO₄ (1.2 g) for 18 h. The salt was filtered off and washed with benzene, and the combined filtrates were evaporated to dryness. The residue was twice crystallized from EtOH to yield 15a: mp 187–193 °C dec; IR 3450, 3000, 1770, 1710, 1380, 1110 cm⁻¹; NMR, 1.61 (s, *tert*-butyl H's), 3.86, 4.14 (AB q, *J* = 17 Hz, CH₂S), 5.03 (dd, *J* = 2, 2 Hz, 7-H), 5.24 (d, *J* = 2 Hz, 6-H), 7.26 (d, *J* = 8 Hz, 3a-H), 7.70 (dd, *J* = 2, 8 Hz, 3b-H), 7.97, 8.27 (AA'BB' pattern, *p*-NO₂C₆H₄), 8.32 (d, *J* = 2 Hz, 3d-H), 8.65 ppm (broad, CH=N). This substance failed to give a satisfactory elemental analysis.

Equilibration of the Schiff's Base 15a. A solution of the Schiff's base 15a (0.66 g, 1.5 mmol) in THF (35 mL) was cooled to 0 °C and treated with *i*-Pr₂NEt (1 mL) in a N₂ atmosphere. After 1 h the reaction mixture was diluted with benzene (200 mL), washed with H₂O (2 × 100 mL), 0.1 N HCl (2 × 100 mL), H₂O (2 × 100 mL), pH 8 phosphate/citrate buffer (2 × 100 mL), and saturated NaCl (2 × 100 mL), dried (MgSO₄), and evaporated to give a 1:4 mixture of 15b and 15a, respectively, as an oil. Recrystallization of this product from EtOH gave the starting 15a (0.49 g) and a second crop (0.065 g) consisting of a 9:1 mixture of 15b and 15a, respectively.

(±)-7β-Phenoxyacetamido-3c-*tert*-butoxycarbonylbenzo[3,4]cepham 16b. A solution of the second crop of material (0.065 g, 0.15 mmol) from the preceding experiment in CHCl₃ (0.5 mL) was added with stirring to a solution of dinitrophenylhydrazine (DNPH; 0.035 g, 0.175 mmol) and *p*-TsOH·H₂O (0.035 g, 0.175 mmol) in EtOH (3 mL). After 45 min the reaction mixture was filtered and the collected precipitate washed with EtOH (2 × 5 mL). The filtrate was evaporated to dryness under reduced pressure, and the resulting residue was dissolved in Et₂O (50 mL) and washed with pH 8 phos-

phate/citrate buffer (20 mL). The Et₂O layer was dried over MgSO₄ and evaporated to yield the crude amine 14b (0.05 g, 0.16 mmol), which was dissolved in CH₂Cl₂ (3 mL) containing 1 drop of Et₃N and treated with phenoxyacetyl chloride (0.03 g, 0.18 mmol). After 18 h the reaction mixture was worked up by addition of H₂O and isolation with CH₂Cl₂ to afford 16b (0.065 g): mp 228–229 °C (EtOAc/hexane); IR 3290, 3250, 3100, 1780, 1705, 1675, 1555, 1430 cm⁻¹; NMR 1.62 (s, *tert*-butyl H's), 3.80, 4.10 (AB q, *J* = 17 Hz, CH₂S), 4.57 (s, CH₂O), 5.28 (d, *J* = 4.5 Hz, 6-H), 5.92 (dd, *J* = 4.5, 9 Hz, 7-H), 6.92 (d, *J* = 8 Hz, 3a-H), 7.69 (dd, *J* = 2, 8 Hz, 3b-H), 7–7.4 (m, C₆H₅O), 8.15 ppm (d, *J* = 2 Hz, 3d-H).

Anal. Calcd for C₂₃H₂₄N₂O₅S: C, 62.71; H, 5.49; N, 6.36; S, 7.28. Found: C, 63.02; H, 5.40; N, 6.19; S, 7.35.

Sodium (±)-7β-Phenoxyacetamidobenzo[3,4]cepham-3c-carboxylate (17). The *cis*-*tert*-butyl ester 16b (0.022 g, 50 μmol) was dissolved in cold trifluoroacetic acid (TFA; 0.6 mL), and this solution was kept at 0 °C for 5 min. The solvent was removed under reduced pressure, the residue was dissolved in THF (2 mL), and a solution of NaHCO₃ (0.005 g, 60 μmol) in H₂O (0.5 mL) was added. The resulting solution was evaporated to dryness under reduced pressure to afford the sodium salt 17 (~0.026 g) as an amorphous solid: IR (CHCl₃) 3300, 3000, 1777, 1695, 1675, 1535, 1440, 1210 cm⁻¹; NMR (Me₂SO-*d*₆) 3.97, 4.18 (AB q, *J* = 16 Hz, CH₂S), 4.62 (s, CH₂O), 5.33 (d, *J* = 4.5 Hz, 6-H), 5.72 (d, *J* = 4.5 Hz, 7-H), 6.96–7.40 (m, C₆H₅O and 3b-H), 7.62 (dd, *J* = 2, 8 Hz, 3a-H), 8.05 ppm (d, *J* = 2 Hz, 3d-H).

(±)-7β-Phenoxyacetamido-3c-*tert*-butoxycarbonylbenzo[3,4]cepham (16b) by Multiple Reequilibration of Recovered Schiff's Base 15a. A solution of the Schiff's base 15a (0.49 g, 1.1 mmol) in THF (26 mL) was cooled to 0 °C and treated with *i*-Pr₂NEt (0.74 mL) in a N₂ atmosphere. After 1 h the reaction mixture was processed as described previously, the crude product crystallizing from EtOH to give 15a (0.33 g) and second (0.04 g), third (0.05 g), and mother liquor (0.04 g) fractions consisting of mixtures of 15a and 15b. The recovered 15a was reequilibrated and fractionated by crystallization four more times, and the second, third, and mother liquor fractions were combined to yield 0.42 g of a 2–3:1 mixture of 15a and 15b, respectively. This mixture was hydrolyzed as before with DNPH and *p*-TsOH followed by acylation with phenoxyacetyl chloride to produce roughly a 1:3 mixture of 16b and 16a, respectively. Crystallization from EtOAc/hexane furnished 16b (0.035 g), mp 228–229 °C, a second crop consisting of a 1:3 mixture of 16a and 16b, respectively, and a third crop of 16a (ca. 90% pure by TLC). The second crop of material was separated by chromatography over SiO₂ (20 g) eluting with hexane/EtOAc (75:35) to yield, after combination of the appropriate fractions, pure samples of 16a (0.12 g), mp 167–168 °C (EtOAc/hexane), and 16b (0.045 g), mp 228–229 °C (EtOAc/hexane), identical in all respects with samples obtained as described in earlier experiments.

Registry No.—4, 65276-89-3; 5, 6232-88-8; 6, 55715-03-2; 7, 65276-90-6; 8, 65276-91-7; 9, 65276-92-8; 10, 65276-93-9; 12, 65276-94-0; 13a, 65276-95-1; 14a, 65276-96-2; 14b, 65276-97-3; 15a, 65276-98-4; 15b, 65276-99-5; 16a, 65277-00-1; 16b, 65277-01-2; 17, 65277-02-3; isobutylene, 115-11-7; formic acetic anhydride, 2258-42-6; P₄S₁₀, 12066-62-5; azidoacetyl chloride, 30426-58-5; phenoxyacetyl chloride, 701-99-5; *p*-nitrobenzaldehyde, 555-16-8.

References and Notes

- (1) Contribution No. 490 from the Institute of Organic Chemistry and No. 7 in the series studies on β-lactams.
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